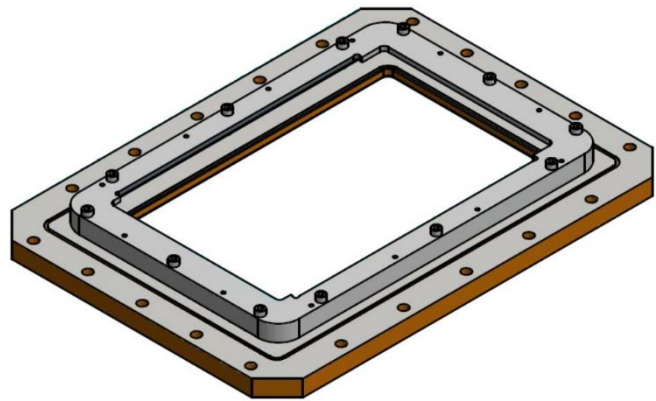
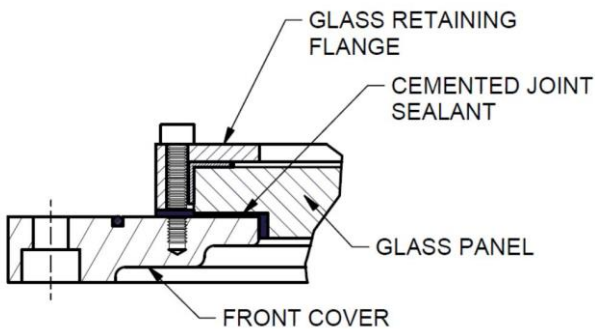


<b>Bulletin No:</b> TB-13-2021		<b>Date:</b> 06/05/2021		
<b>Title:</b> Upgrade to IECEx Certified DGS Uphole Unit				
<b>Product:</b> PROD0696 & PROD0896		<b>Author:</b> Mark MacCabe		
<b>Importance:</b> High		<b>Affected Departments:</b>	<i>Design</i>	-
			<i>Production</i>	-
			<i>Service</i>	✓
			<i>Marketing</i>	✓

## Product Alert

During the upgrade procedure of a DGS Uphole Unit, verification of conformance by inspection of the Cemented Joint associated with the assembly of the Glass Panel is prevented by the Glass Retaining Flange which obscures full view of the Cemented Joint Sealant.



Note: Removing the Glass Retaining Flange results in permanent damage to the Glass Panel rendering it non-compliant.

## Rationale

As stated in AS/NZS 3800 5.2.8 *Light-transmitting parts*

*No attempt shall be made to re-cement or repair light-transmitting parts, and only complete replacement assemblies, as specified by the manufacturer, shall be used.*


To ensure the Enclosure Glass Panel Cemented Joint is compliant, the Enclosure must be returned to the OEM for re-manufacture including removal and replacement of the existing Glass Panel as this guarantees full compliance.

## Customer Impact

Re-manufactured Enclosures will be included in the IECEx Upgrade procedure:-  
 SERV0031 – IECEx DGS UPGRADE WITH AS3800 OVERHAUL  
 as well as all the components required to complete the upgrade to IECEx compliance.

**Part Numbers Affected**

Part Number	Description
PROD00696	DGS UPHOLE COMPUTER - BASE MODEL
PROD00896	DGS U/H COMPUTER (TOUCHSCREEN) IECEEx - BASE MODEL

Compiled By:	Approved By:
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Signature: <i>Mark MacCabe</i>	Signature: 
Date: 6/05/2021	Date: 6/05/2021

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